

Sugar Acetates as Novel, Renewable CO₂-philes

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Supercritical carbon dioxide (scCO₂) has attracted much attention as a “green” replacement for organic solvents,^{1–3} offering economical and environmental benefits due to its favorable physical and chemical properties. Recyclability, ease of solvent removal, and readily tunable solvent parameters make scCO₂ a desirable alternative over conventional solvents. Among potential uses of scCO₂, synthesis and extraction of biologically important molecules as well as separation of natural products such as proteins and carbohydrates has immense importance. However, most biological compounds are polar and exhibit very low solubility in scCO₂, limiting the applications of scCO₂ in this area. Also of importance is the design and synthesis of CO₂-philic materials, which can be modified as surfactants for water-in-CO₂ and organic-in-CO₂ reverse micro-emulsions for use in the separation of CO₂-insoluble compounds by using minimal amounts of conventional solvents. Thus, recently there have been numerous theoretical and experimental approaches to CO₂-philize molecules. The most important method so far has been the incorporation of fluorocarbons due to their high miscibility with scCO₂. However, the use of fluorocarbons as CO₂-philes has met with several disadvantages due to their high cost and potential issues concerning degradation.

Most recently, hydrocarbons substituted with carbonyl groups have been proposed as economical, environmentally benign CO₂-philes. The high solubility of these carbonyl systems in scCO₂ was attributed to the Lewis acid (LA)–Lewis base (LB) interactions between CO₂ and CO₂-philic Lewis base functionalities such as carbonyl groups.^{5–8} Ab initio calculations^{7,8} indicate that the interaction between the carbonyl groups of an acetate functionality and CO₂ is almost half as strong as the hydrogen bond interaction in a water dimer. IR spectroscopic studies⁶ have confirmed this view of specific interactions between CO₂ and the carbonyl groups. Based on these revelations, by optimizing the enthalpic and entropic factors, Beckman and co-workers synthesized poly(ether-carbonate) copolymers with relatively high solubility in scCO₂.⁵ Our recent ab initio calculations have shown that in the case of carbonyl systems having hydrogen atoms attached to the carbonyl carbon or the α -carbon atom, as in the aldehyde or acetate groups, a weak, but cooperative C–H···O hydrogen bond involving these types of hydrogens and one of the oxygen atoms of CO₂ reinforces the LA–LB interactions.⁸ The cooperativity of these two interactions is illustrated in Figure 1.

Ab initio calculations⁸ on simple carbonyl systems revealed that methyl acetate has the strongest interaction with CO₂ (2.82 kcal/mol at the MP2/aug-cc-pVDZ level) suggesting that the acetylation of hydroxyl groups might be a viable approach to CO₂-philize hydroxylated compounds, thereby increasing their solubility. The abundance of hydroxyl groups in carbohydrates, which are renew-

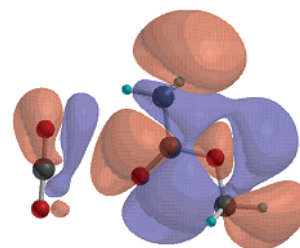


Figure 1. The highest occupied molecular orbital (HOMO) for the optimized geometry of the CO₂–methyl acetate complex calculated at the MP2/6-31+G* level. The C–H···O hydrogen bond acts cooperatively with the Lewis acid–Lewis base interaction (CO₂–carbonyl) introducing further stabilization.

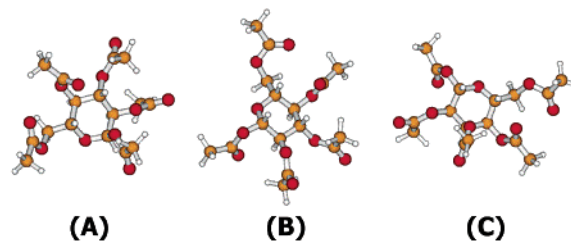


Figure 2. Optimized structures of (A) AGLU, (B) BGLU, and (C) BGAL.

able compounds, opens a wide range of possibilities for the synthesis of CO₂-philes at reasonable cost.

Guided by these principles, we selected three carbohydrate derivatives as model systems for our studies: the α - and β -forms of 1,2,3,4,6-pentaacetyl-D-glucose (AGLU and BGLU, respectively) and 1,2,3,4,6-pentaacetyl β -D-galactose (BGAL). The geometries of these molecules optimized by using density functional theory (DFT) with the B3LYP functional and 6-31+G* basis set are given in Figure 2.

BGLU is a white solid that melts at 132 °C under atmospheric pressure conditions (Figure 3A). However, as BGLU is exposed to CO₂ near room temperature (23.0 °C) in a conventional high-pressure view cell, it absorbs CO₂ and becomes “wetted” with CO₂ at a pressure of 35–40 bar. The white solid appears as a salt does in a humid environment. Furthermore, at a gaseous CO₂ pressure of 55.9 bar a solid-to-liquid transition (deliquescence) occurs (Figure 3B). This is analogous to the deliquescence of hygroscopic materials absorbing atmospheric moisture. The carbohydrate melt continues to absorb CO₂ and swells to many times its original volume with changes in the gaseous CO₂ pressure of only 2 and 3 bar as illustrated in Figure 3, panels C and D, respectively. Upon reaching the liquid–vapor equilibrium pressure, the liquid CO₂ forms a separate layer on top of the viscous melt containing CO₂. However, the melt easily mixes with the upper layer of liquid CO₂ on stirring and forms a single-phase liquid mixture in contact with the gaseous CO₂ phase (Figure 3E). Further addition of CO₂ only dilutes this

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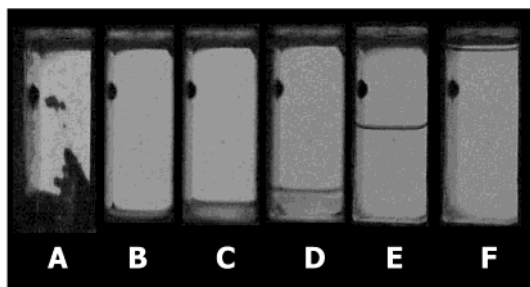


Figure 3. Photographs showing the deliquescence, swelling, and dissolution of BGLU in CO₂ at 23.0 °C: (A) solid material; (B) at the deliquescence pressure (55.9 bar) with a gaseous CO₂ phase in contact with the viscous liquid BGLU forming the lower phase; (C) swelling of the BGLU liquid phase with an increase of CO₂ pressure (57.9 bar); (D) continued swelling of the BGLU liquid phase with an increase of CO₂ pressure (58.9 bar); (E) the melt phase at the CO₂ liquid–vapor equilibrium pressure (60.5 bar) and after stirring; (F) complete miscibility of the melt in liquid CO₂ with additional CO₂ (60.5 bar).

liquid phase (Figure 3F). Although, CO₂-induced swelling⁹ and CO₂-assisted melting point depression¹⁰ have been reported in polymers by sorption of CO₂ under high pressures, the materials are not readily miscible in liquid and supercritical CO₂, indicating the lack of a significant attractive interaction.

The deliquescence of BGLU on CO₂ sorption and their mutual miscibility reveal a strong affinity between CO₂ and BGLU, indicating a unique solute–solvent interaction cross-section assisting the formation of solvation shells around the solute molecule.

An approximate estimate of the BGLU concentration in the melt reveals that the system contains more than 80 wt % of BGLU and can be diluted with liquid or scCO₂ in any proportion desired. This suggests that this system or larger derivatives may be used for tuning the viscosity of liquid and supercritical CO₂ solutions as desired at low pressures and elevated temperatures. The deliquescence point of AGLU is lower than that of BGLU by about 6–7 bar. BGAL does not exhibit deliquescence though it is readily soluble in liquid CO₂. These observations can be directly correlated to the differences in lattice energies as reflected in the melting points of AGLU, BGLU, and BGAL (109, 132, and 142 °C, respectively). Our preliminary density functional calculations suggest a large number of intramolecular C–H···O interactions (Figure 2) that may play a crucial role in determining the lattice energy by lessening intermolecular contacts. This can also effectively reduce the CO₂-specific interaction cross-section, which should be reflected in the solubility of the three carbohydrates.

The cloud-point pressures of these systems in scCO₂ were examined at 40.0 °C. As in the subcritical case, initially the solid melts and swells (for AGLU and BGLU) and all three peracetylated sugars readily go into a single-phase, scCO₂ system. A plot of the cloud-point pressure versus the weight percent for AGLU, BGLU, and BGAL dissolved in supercritical CO₂ at 40.0 °C is given in Figure 4. At the cloud-point pressure, phase separation begins between scCO₂ and the sugar ester. Upon lowering the pressure, the material reappears in the solid state. No cloud-point measurements were made above 30 wt % due to limitations arising from the volume of the view cell and the rapid swelling of the sample in the cases of AGLU and BGLU. Considering this cloud-point data and the data presented in Figure 3, it is apparent that the mixtures of AGLU and BGLU show complete miscibility at relatively low pressures with the 3-phase line being shifted to

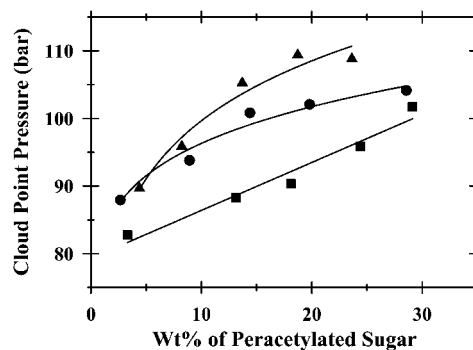


Figure 4. Plots of the cloud-point pressure versus the weight percentage of the carbohydrate derivative for AGLU (■), BGLU (●), and BGAL (▲) in supercritical CO₂ at a temperature of 40.0 °C.

extremely low pressures. An understanding of the stereochemical aspects revealed here may provide important insight toward the design of larger CO₂-philic molecules since there is a definite dependence on the configuration of the individual isomers.

In summary, we have presented the deliquescence of peracetylated sugars in contact with gaseous CO₂ and their unparalleled solubility in liquid and scCO₂. The dissolution of these biomaterials in scCO₂ indicates that these compounds may be readily modified as ionic or nonionic surfactants for the formation of water-in-CO₂ or organic-in-CO₂ reverse microemulsions by attaching hydrophilic or hydrophobic ends, respectively. This represents the first example of renewable, biologically derived, nonvolatile materials with high miscibility (AGLU and BGLU) and solubility (BGAL) in neat CO₂. The fact that peracetylated sugars serve as intermediates in a wide range of carbohydrate chemistries suggests that liquid and scCO₂ could serve as a unique solvent for reactions as well as analytical and preparative separations in carbohydrate chemistry.

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Supporting Information Available: Experimental details (PDF). This material is available free of charge via the Internet at <http://pubs.acs.org>.

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